

1. Applicability

This specification is applicable to DiVolta Alkaline Battery, DA-LR03 Size AAA (Mercury and Cadmium Free)

2. GENERAL

2.1	Type designation	:	DA-LR03
2.2	Nominal voltage	:	1.5V
2.3	Shape and dimension	:	Refer to Drawing 1
2.4	Typical weight	:	12 ± 1g
2.5	Shelf life	:	36 months
2.6	Date code	:	Unless otherwise specified, every battery will carry an expiry date code for 36 months. (e.g. a battery manufactured on January 2001 will carry an expiry code of 01-04.)
2.7	Jacket	:	Foil jacket
2.8	Heavy Metal Content	:	Hg < 1 ppm, Cd < 10 ppm, Pb < 100 ppm

3. APPEARANCE

There shall be no dirt, scratch or deformation detrimental to practical service in appearance.

4. TEST METHOD

4.1 Electrical

Method of sampling :	ISO 2859 level II single sampling normal inspection.
Voltmeter :	Digital Voltmeter with the precision of 1mV (internal resistance not less than 1 Meg ohm)
Test temperature :	20 ± 2 °C

4.2 Off Load Voltage

Internal	12 month after manufactured
Above 1,50V	Above 1,50V

4.3 On Load Voltage

Initial	12 month after manufactured
Above 1,35V	Above 1,30V

Load resistance: 5 ohm ± 0.5 % (measure time: 0.3 seconds)

5. SERVICE OUTPUT

5.1 Test method

- (1) The resistance of external discharge circuit shall be as specified plus or minus 0.5 %.
- (2) The duration of discharge time periods shall be as specified plus or minus 1 %.
- (3) Storage shall be at $-30\text{ }^{\circ}\text{C}$ to $+55\text{ }^{\circ}\text{C}$ ($65 \pm 20\%$ RH) and discharge tests shall be at $20 \pm 2\text{ }^{\circ}\text{C}$, $65 \pm 20\%$ RH.

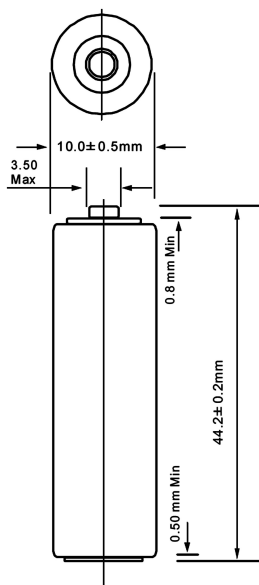
5.2 Property (Continuous discharge)

Resistance	Service Output		
	Initial		12 months after manufactured
	Minimum Average	Typical	Minimum Average
10Ω (end volt = 0.9V)	7.0H	7.6H	6.5H
20Ω (end volt = 0.9V)	16.5H	17.5H	14.4H

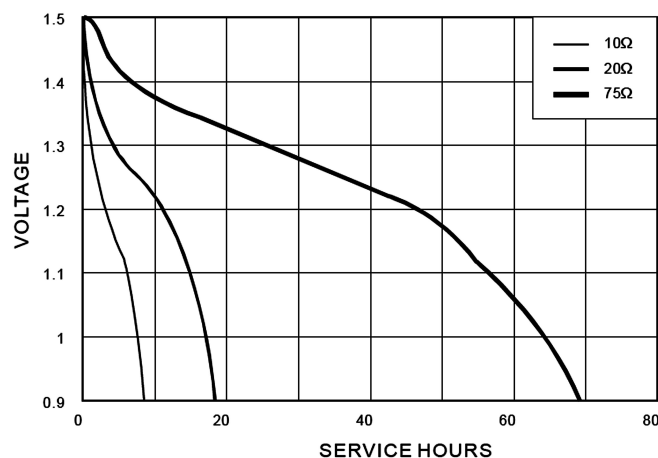
Test temperature: $20 \pm 2\text{ }^{\circ}\text{C}$

H : Hour

Drawing 1: Dimensions of Battery (LR03)



TYPICAL DISCHARGE CHARACTERISTICS AT $21\text{ }^{\circ}\text{C}$ ($60 \pm 15\%$ RH)



5.3 Operating temperature : $-20\text{ }^{\circ}\text{C}$ to $+54\text{ }^{\circ}\text{C}$ ($65 \pm 20\%$ RH)

5.4 Storage temperature : $-30\text{ }^{\circ}\text{C}$ to $+55\text{ }^{\circ}\text{C}$ ($65 \pm 20\%$ RH)

6. ELECTROLYTE LEAKAGE

6.1 Leakage on arrival at warehouse.

Leakage shall be checked with naked eye.

6.2 Leakage at room temperature

After storing for 12 months at $20 \pm 15 \text{ }^\circ\text{C}$, $65 \pm 20\%RH$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result.

6.3 Leakage of over discharge

After loading with 20Ω continuously for 48 hours at $20 \pm 2 \text{ }^\circ\text{C}$, $65 \pm 20 \text{ } \% RH$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result.

6.4 Leakage at high temperature

After storing for 7 days at $65 \pm 2 \text{ }^\circ\text{C}$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result

7. QUALITY ASSURANCE

DESCRIPTION	ACCEPT PERCENTAGE
Battery dimensions	$\leq 0.02 \text{ } \%$
Appearance	$\leq 0.02 \text{ } \%$
Off load voltage	$\leq 0.02 \text{ } \%$
On load voltage	$\leq 0.02 \text{ } \%$
Service Output	Note 1
Leakage 6.1	$\leq 0.01 \text{ } \%$

Note 1: Acceptance/rejection in accordance with IEC publication (1993) 86-1 Sub-clause 8.8.

8. PACKAGING

Packaging shall be a form agreed by both parties.

PRECAUTION & HANDLING

- (1) Do not disassemble or short-circuit batteries.
- (2) Do not recharge batteries.
- (3) Do not dispose of batteries in fire.
- (4) Do not allow metal objects to contact the battery terminals.
- (5) Do not mix with used or other battery type (such as alkaline with carbon zinc).
- (6) Do not solder the batteries directly. If soldering or welding connection to the battery is required, consult our engineer for proper methods.
- (7) Do not over-discharge batteries. Force discharging batteries by external power source in a series may cause explosion.
- (8) To install or remove batteries, follow the appliance manufacturer's instructions.
- (9) Keep battery away from small children. If swallowed, consult a physician at once.
- (10) Remove batteries from device when it is not in use.

STORAGE

- (1) Store in cool, dry place before use.
- (2) Do not keep batteries at temperature of 55 °C or above.
- (3) Do not keep batteries at relative humidity of 85 % or above.